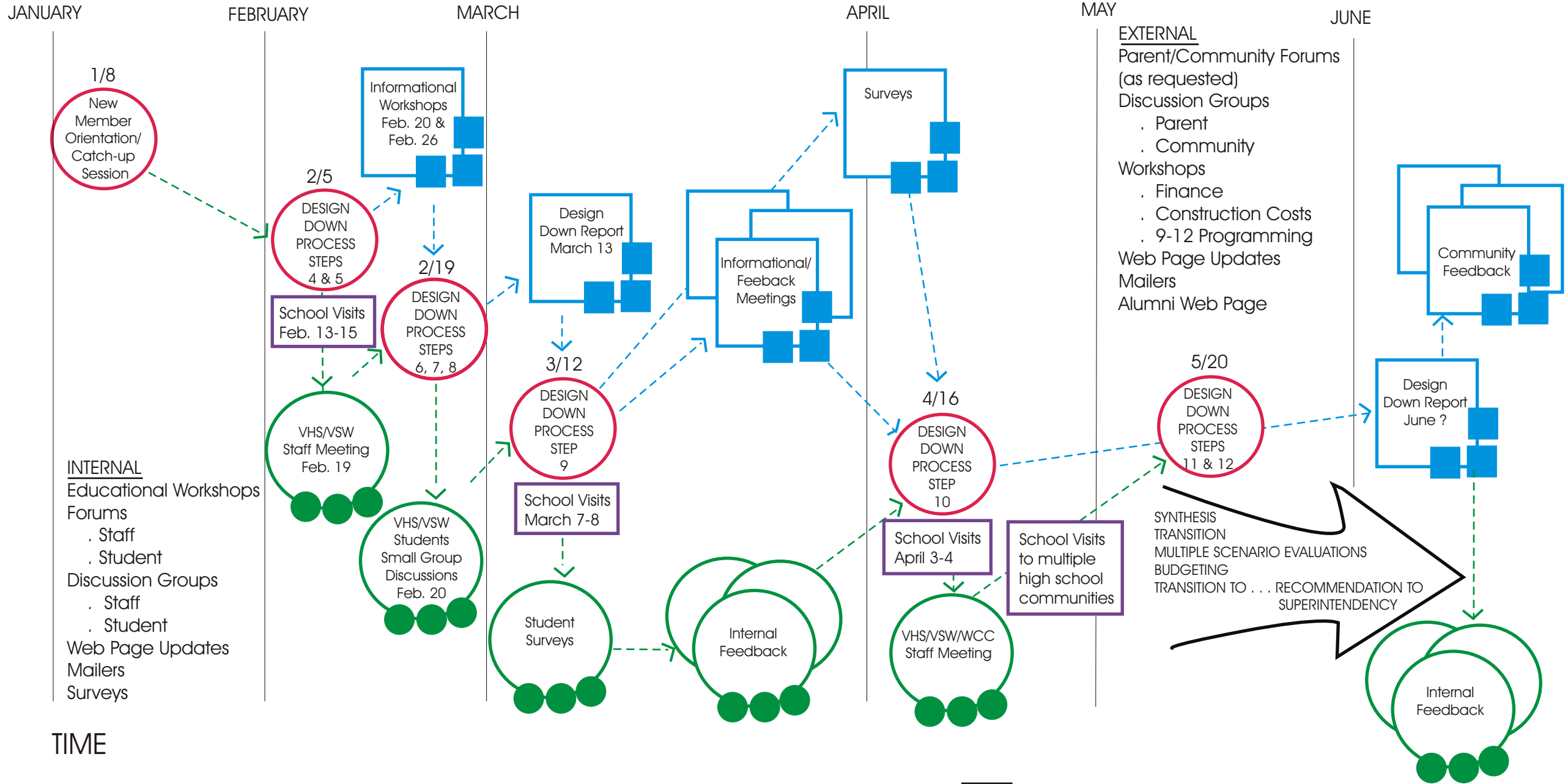


DESIGN DOWN PROCESS



TIME